



**CEMENTOS ALFA, S.A.**

**PLANT: MATAPORQUERA**

ER Certificate: ER-0572/1998



**TECHNICAL CHARACTERISTICS CERTIFICATE**

**Cement**

**CEM I 42,5 R**

**N: 015/001358  
CE: 0099/CPR/A33/0154**

**Period**

**September, 2016**

TESTS	Results Average Value	Standard Spec. EN/UNE
<b>Chemical Characteristics</b>		
Loss on Ignition %	2,7	< 5,0
Insoluble Residue %	0,6	< 5,0
Sulphates (SO <sub>3</sub> ) %	3,3	< 4,0
Chlorides %	0,01	< 0,10
<b>Physical and Mechanical Characteristics</b>		
Normal Consistency Water %	30,1	
Initial Setting Time min	163	> 60
Final Setting Time min	213	< 720
Soundness Le Chatelier mm	0,5	< 10
Specific Surface (Blaine) cm <sup>2</sup> /g	3708	
Compressive Strength at 2 days MPa		
• Monthly average	35,7	> 20,0
• Cumulative average (10/2015 - 09/2016)	35,1	> 20,0
• Cumulative Std. Dev. (10/2015 - 09/2016)	1,4	
Compressive Strength at 28 days MPa		
• Monthly average	57,6	42,5 - 62,5
• Cumulative average (10/2015 - 09/2016)	57,4	42,5 - 62,5
• Cumulative Std. Dev. (10/2015 - 09/2016)	1,7	

This document doesn't imply that any amount of cement has been supplied by the Company

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Chief of Quality Control

