



**CEMENTOS ALFA, S.A.**

**PLANT: MATAPORQUERA**

ER Certificate: ER-0572/1998



**TECHNICAL CHARACTERISTICS CERTIFICATE**

**Cement**

**CEM I 42,5 R BS-EN 197-1**

**N: 015/001358  
CE: 0099/CPR/A33/0154**

**Period**

**May, 2017**

TESTS	Results Average Value	Standard Spec. EN/UNE
<b>Chemical Characteristics</b>		
Loss on Ignition %	2,5	< 5,0
Insoluble Residue %	0,6	< 5,0
Sulphates (SO <sub>3</sub> ) %	3,4	< 4,0
Chlorides %	0,01	< 0,10
<b>Physical and Mechanical Characteristics</b>		
Normal Consistency Water %	30,0	
Initial Setting Time min	166	> 60
Final Setting Time min	212	< 720
Soundness Le Chatelier mm	0,4	< 10
Specific Surface (Blaine) cm <sup>2</sup> /g	3897	
Compressive Strength at 2 days MPa		
• Monthly average	33,9	> 20,0
• Cumulative average (06/2016 - 05/2017)	34,1	> 20,0
• Cumulative Std. Dev. (06/2016 - 05/2017)	2,0	
Compressive Strength at 28 days MPa		
• Monthly average	57,9	42,5 - 62,5
• Cumulative average (06/2016 - 05/2017)	57,4	42,5 - 62,5
• Cumulative Std. Dev. (06/2016 - 05/2017)	1,6	
<b>Additional Characteristics</b>		
Alkali Equivalent (%)	0,95	

This document doesn't imply that any amount of cement has been supplied by the Company

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Chief of Quality Control

